CIGARETTE SPECIFICATION

CABARRUS COUNTY
MARLBORO LIGHTS REGULAR 100 FTB
BRAND CODE-0190 (STD)

EFFECTIVE DATE: 05/26/87
STANDARD PRODUCTION

CIGARETTE DESCRIPTIVE

CIGARETTE LENGTH	:	98.5	MM
CIGARETTE CIRCUMFERENCE	:	24.80	MM
FILTER LENGTH	:	31.5	MM
TIPPING LENGTH	:	36.000	MM
PACK MOISTURE	:	13.25	% W/W
TOTAL R.T.D.	:	5.10	IN. H2O
DILUTION TARGET	:	30.0 +/- 5.0	%

TIPPING PAPER : 72MM X 3200M WHITE TGL PPT EC-436 12-865-D LASER PERF.

TIPPING ADHESIVE : NATIONAL 72-2782 62-069-A

SEAM ADHESIVE : FULLER WB-3902U 61-444-A

GLUE ROLLER DRAWING NO. (SEE ENGINEERING FOR LATEST REVISION NUMBER):
: MAX S/MAX 80 - B-127283 PATCH SIZE: 8.5 X 20.0 MM

CIGARETTE ROD DESCRIPTIVE

FILLER DESCRIPTION	:	A0190-STD-CC MARLBORO LIGHTS REGULAR FTB	
FILLER CUTTING SIZE	:	30	CUTS PER INCH
ROD LENGTH	:	67.0	MM
ROD CIRCUMFERENCE	:	24.80	MM

CIGARETTE PAPER : 27.25MM X 6500 KC/DEM 137-1/EC 878 10-135-A

INK : B & H OCHRE #60806 (MARK 8/PROTOS) 60-902-A

PRINT DIE : MACHINE NUMBER

2057682629

REASON FOR CHANGE : UPDATED TIPPING ADHESIVE TO CURRENT PRODUCTION
: ITEM - NATIONAL 72-2782.

PREPARED BY : J. D. ELLIS PRINTING DATE : 5/21/87
PREPARATION DATE : 5/21/87 PRINTING TIME : 10:52:10

APPROVED BY: J. E. Crichton SUPERCEDES SPECIFICATION DATED: 5/08/87

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Source: https://www.industrydocuments.ucsf.edu/docs/ftdn0004